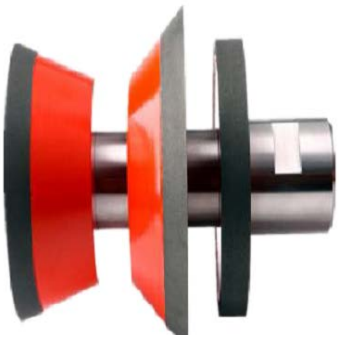
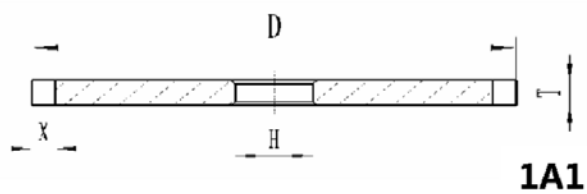
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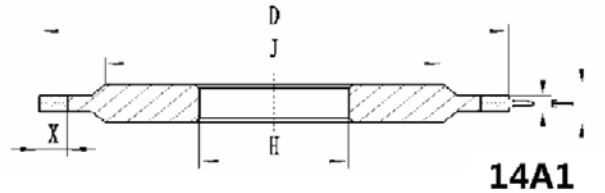
Relief grinding (1A1, 14A1 , 12V9)



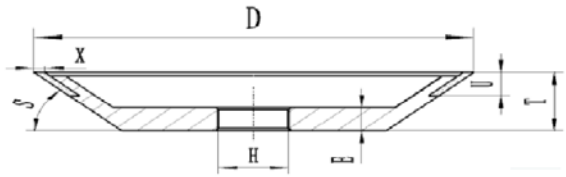
Free cutting charactieristics
High efficient grinding with fast feeding
Excellent surface quality



1A1



14A1



12v9



	D		T/U		X		V	Grit size	
	mm	Inch	mm	Inch	mm	Inch		diamond	CBN
1A1	75	3	1-12	1/25-1/2	3-10	1/8-2/5	90°	D64 D54 D46	B126 B91 B76
14A1	100	4	1-16	1/25-2/3	3-10	1/8-2/5			
	125	5	1-16	1/25-2/3	6-10	1/4-2/5			
	150	6	2-16	1/12-2/3	6-15	1/4-3/5			

	D		T/U		X		S	Grit size	
	mm	Inch	mm	Inch	mm	Inch		diamond	CBN
12V9	75	3	20-30	4/5-6/5	3-5	1/8-1/5	45°	D76 D64 D46 D35	B126 B91 B76 B46
	100	4	20-30	4/5-6/5	3-5	1/8-1/5			
	125	5	20-30	4/5-6/5	3-5	1/8-1/5			
	150	6	20-30	4/5-6/5	3-5	1/8-1/5			

other dimensions are avaible on request

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